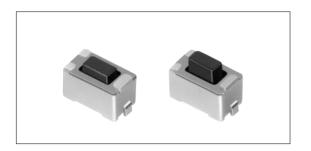
## 6 × 3.5mm Compact (Surface Mount Type)

### **SKQM** Series





## Tall height (4.3mm and 5.0mm) and surface mount type.



**Detector** 

Push

Slide

**Rotary** 

**Encoders** 

Power

Dual-in-line Package Type

TACT Switch™

Custom-**Products** 

#### Product Line

Product No.	Operating force	Operating direction	Travel (mm)		Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Stem color	Stem height	Minimum order unit ( pcs. )
SKQMBAE010	0.98N	- Vertical	0.25	50mA 12V DC	10μA 1V DC	50,000cycles	500m max.	Black	h=4.3mm	2,000
SKQMASE010	1.57N									
SKQMAQE010	2.55N					30,000cycles		Red		
SKQMATE010	0.98N					50,000cycles		Black	h=5mm	
SKQMBBE010	1.57N									
SKQMARE010	2.55N					30,000cycles		Red		

#### Specification of Embossed Taping Package (Taping Packaging for Auto-insertion)

Reel Size Unit:mm **Plastic Reel** 

Numl	Tamandalah				
1 reel	1 case /Japan	1 case /export packing	Tape width (mm)		
2,000	20,000	20,000	12		

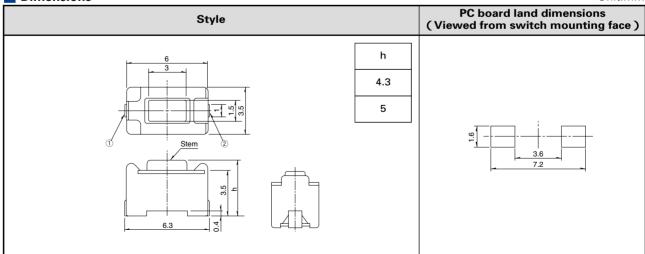
Feeling Soft **Feeling** Snap-in Type Surface **Mount Type** 

Radial

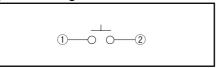
Type

Dimensions

Unit:mm



#### Circuit Diagram



- 1. Please place purchase orders for taping products per minimum order unit (1 reel or a case).
  - 330mm diameter reel requirements, please contact us.

Refer to P.306 for soldering conditions.

## **List of Varieties**

#### Sharp Feeling Type

Strath reening Type														
Series		SKSD	SKRN	SKSE	SPEE	SKRK	SKRP	SKQM	SKQY	SKRA	SKHM	SKHU		
Photo			<b>\rightarrow</b>	100	San P									
Туре		Surface mount												
Features		Double			ntal type e action	Compact size High operation force Low-profile Compact size Comp		Compa	mpact size Middle stroke			Dust-proof type is available		
Oper dire	Vert	tical												
Operating direction	Horiz	ontal												
		w	4.1		5.9	4	3.9	4.2	6	6.1	6.2	6	6.2	
	nsions nm )	D	3.9	6	2.87	5	2.9	3.2	3.5	3.7		6	6.5	
		н	0.6	0.9	3	1.22	1.5	2.5	4.3	2.5	3.4	3.1	2.5	
Operation force coverage		See the relevant pages for respective product descriptions			spective	<b>‡</b>	<b>1</b>	1	1	1	1	1		
Ground terminal														
Operating temperature range		-30 to +85 -10 to +60			-10 to +60	-30 to +85								
Electrical performance		ation tance	100M	min. 10	0V DC	10M min. 100V DC		100M min. 100V DC						
rical mance		tage oof	250V AC for SKSD/SE : 100V A			100V AC for 1min.	250V AC for 1min.							
Durability	Vibra	ation	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively											
bility	Lifet	time			Sh	all be in a	ccordance with individual specifications.							
Environmental performance	Co	old	-30	±2 for	96h	-40 ± 2 for 96h	-30 ± 2 for 96h							
	Dry	heat	80 ± 2 for 9		96h	85 ± 2 for 96h	80 ± 2 for 96h							
ental nce	Damp	heat	60 ± 2	, 90 to 95%RH for 96h		40 ± 2 , 90 to 95%RH for 96h	60 ± 2 , 90 to 95%RH for 96h							
Page		278	279	280	84	281	282	283	284	285	286	287		
								A / 141 T1						

W : Width. The most outer dimension excluding terminal portion.

D: Depth. The most outer dimension excluding terminal portion.
 H: Height. The minimum dimension if there are variances.

#### Note

The automotive operating temperature range to be individually discussed upon request.

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line Package Type

TACT Switch™

Custom-Products

Sharp Feeling Soft Feeling Snap-in Type

Surface Mount Type

Radial Type **Detector** 

Push

Slide

**Rotary** 

**Encoders** 

Power

Dual-in-line Package Type

TACT Switch<sup>11</sup>

Custom-

**Products** 

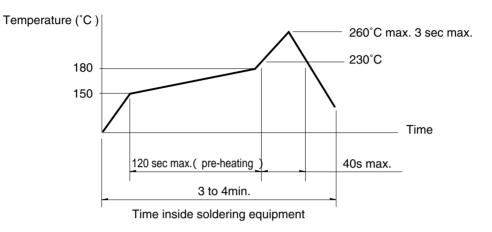
Snap-in Type Surface Mount Type Radial Type

## **Soldering Conditions**

#### Condition for Reflow

Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 CA( K )or CC( T )at solder joints( copper foil surface ). A heat resistive tape should be used to fix thermocouple.
- 3. Temperature profile



#### Note

- 1. The above temperature shall be measured on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

# Sharp Feeling Conditions for Auto-dip Available for Snap-in Type and Radial Type (Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition				
Flux built-up	Mounting surface should not be exposed to fluk				
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100 max.				
Preheating time	60s max.				
Soldering temperature	260 max.				
Duration of immersion	5s max.				
Number of soldering	2times max.				

### Manual Soldering (Except SKRT Series)

Items	Condition				
Soldering temperature	350 max.				
Duration of soldering	3s max.				
Capacity of soldering iron	60W max.				

#### Notes

- 1. Consult with us for availability of TACT Switch™ washing.
- 2. Prevent flux penetration from the top side of the TACT  $\widetilde{Switch}^{TM}$ .
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)