ROTARY CODED SWITCHES (SMD)

## S-7000

## RoHS compatible



## FEATURES

- Lead-free soldering
- Low profile of 2.9 mm
- Wide variety (top or side setting, 6, 10 or 16 positions,

J-hook, gull wing or throuhg hole pins) to choose from

- Compatible with flow (top setting only) / reflow soldering
- Washable


## INTERNAL STRUCTURE

|  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Part name |  | Material | Flammability |
| (1) | Cover | Stainless steel (SUS 304) |  | - |
| (2) | "0" ring | Silicone rubber |  | UL-94HB |
| (3) | Rotor | PPS (Polyphenylenesulphide) |  | UL-94V-0 |
| (4) | Spacer | Stainless steel (SUS 304) |  | - |
| (5) | Moving contact | Copper alloy, Gold-plated |  |  |
| (6) | Fixed contact |  |  |  |
| (7) | Housing |  | Epoxy | UL-94V-0 |
| (8) | Terminal pin | $\mathrm{Sn}-\mathrm{Pb}$ | Copper alloy, Solder-plated | - |
|  |  | Au | Copper alloy, Gold-plated |  |

CFCs, Halon, Carbon tetrachloride and designated bromic flame retardant PBBO s and PBBs are not used in our products.

PART NUMBER DESIGNATION


* Please refer to the LIST OF PART NUMBERS when placing orders.


## CODE FORMAT



- ... Contact closed


## ■ LIST OF PART NUMBERS

| Setting position | Shape of terminal | Form of packaging | Terminal pin | Binary coded hexal | Binary coded decimal |  | Binary coded hexadecimal |  | Pieces in package |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Real code | Real code | Complementary code | Real code | Complementary code |  |
| $\begin{gathered} \text { Top } \\ \text { setting } \end{gathered}$ | $\begin{gathered} \text { A } \\ \text { J-hook } \end{gathered}$ | Taping | Sn-Pb | $\rightarrow$ S-7060TA | S-7010TA | S-7030TA | S-7050TA | S-7070TA | 500 pcs. / reel |
|  |  |  | Au (Lead-free) | S-7060ETA | S-7010ETA | S-7030ETA | S-7050ETA | S-7070ETA | 500 pcs. / reel |
|  |  | Vinyl pack | Sn-Pb | $\rightarrow$ S-7060A | S-7010A | S-7030A | S-7050A | S-7070A | 50 pcs. / pack |
|  |  |  | Au (Lead-free) | S-7060EA | S-7010EA | S-7030EA | S-7050EA | S-7070EA | 50 pcs. / pack |
|  | B <br> Gull wing | Taping | Sn-Pb | $\rightarrow$ S-7060TB | S-7010TB | S-7030TB | S-7050TB | S-7070TB | 500 pcs / / reel |
|  |  |  | Au (Lead-free) | S-7060ETB | S-7010ETB | S-7030ETB | S-7050ETB | S-7070ETB | 500 pcs. / reel |
|  |  | Vinyl pack | Sn-Pb | $\rightarrow$ S-7060B | S-7010B | S-7030B | S-7050B | S-7070B | 50 pcs. / pack |
|  |  |  | Au (Lead-free) | S-7060EB | S-7010EB | S-7030EB | S-7050EB | S-7070EB | 50 pcs. / pack |
|  | C <br> Through hole pin | Tray packaging | Sn-Pb |  | S-7010WC | S-7030WC | S-7050WC | S-7070WC | 50 pcs. / tray |
|  |  |  | Au (Lead-free) |  | S-7010EWC | S-7030EWC | S-7050EWC | S-7070EWC | 50 pcs. / tray |
|  |  | Vinyl pack | Sn-Pb |  | S-7010C | S-7030C | S-7050C | S-7070C | 50 pcs. / pack |
|  |  |  | Au (Lead-free) |  | S-7010EC | S-7030EC | S-7050EC | S-7070EC | 50 pcs. / pack |
| Side setting | $\begin{gathered} \text { A } \\ \text { J-hook } \end{gathered}$ | Taping | Sn-Pb |  | $\rightarrow$ S-7011TA | $\rightarrow$ S-7031TA | $\rightarrow$ S-7051TA | $\rightarrow$ S-7071TA | 500 pcs. / reel |
|  |  |  | Au (Lead-free) |  | $\rightarrow$ S-7011ETA | $\rightarrow$ S-7031ETA | $\rightarrow$ S-7051ETA | $\rightarrow$ S-7071ETA | 500 pcs. / reel |
|  |  | Vinyl pack | Sn-Pb |  | $\rightarrow$ S-7011A | $\rightarrow$ S-7031A | $\rightarrow$ S-7051A | $\rightarrow$ S-7071A | 50 pcs. / pack |
|  |  |  | Au (Lead-free) |  | $\rightarrow$ S-7011EA | $\rightarrow$ S-7031EA | $\rightarrow$ S-7051EA | $\rightarrow$ S-7071EA | 50 pcs. / pack |
|  | B <br> Gull wing | Taping | Sn-Pb |  | $\rightarrow$ S-7011TB | $\rightarrow$ S-7031TB | $\rightarrow$ S-7051TB | $\rightarrow$ S-7071TB | 500 pcs. / reel |
|  |  |  | Au (Lead-free) |  | $\rightarrow$ S-7011ETB | $\rightarrow$ S-7031ETB | $\rightarrow$ S-7051ETB | $\rightarrow$ S-7071ETB | $500 \mathrm{pcs}$. / reel |
|  |  | Vinyl pack | Sn-Pb |  | $\rightarrow$ S-7011B | $\rightarrow$ S-7031B | $\rightarrow$ S-7051B | $\rightarrow$ S-7071B | 50 pcs. / pack |
|  |  |  | Au (Lead-free) | , | $\rightarrow$ S-7011EB | $\rightarrow$ S-7031EB | $\rightarrow$ S-7051EB | $\rightarrow$ S-7071EB | 50 pcs. / pack |
|  | C <br> Through hole pin | Tray packaging | Sn-Pb |  | $\rightarrow$ S-7011WC | $\rightarrow$ S-7031WC | $\rightarrow$ S-7051WC | $\rightarrow$ S-7071WC | 50 pcs. / tray |
|  |  |  | Au (Lead-free) | , | $\rightarrow$ S-7011EWC | $\rightarrow$ S-7031EWC | $\rightarrow$ S-7051EWC | $\rightarrow$ S-7071EWC | 50 pcs. / tray |
|  |  | Vinyl pack | Sn-Pb | , | $\rightarrow$ S-7011C | $\rightarrow$ S-7031C | $\rightarrow$ S-7051C | $\rightarrow$ S-7071C | 50 pcs. / pack |
|  |  |  | Au (Lead-free) |  | $\rightarrow$ S-7011EC | $\rightarrow$ S-7031EC | $\rightarrow$ S-7051EC | $\rightarrow$ S-7071EC | 50 pcs. / pack |

$\square$ : Not manufactured

* : Verify the above part numbers when placing orders.

Taping and tray version can be supplied only in reel or tray unit.

The products indicated by $\rightarrow$ mark are manufactured upon receipt of order basis.

S-7000
ROTARY CODED SWITCHES (SMD)

STANDARD SPECIFICATIONS

| Circuit type | BCD (Real code, complementary code) <br> BCH (Real code, complementary code) |
| :--- | :---: |
| Operating temperature range | $-25 \sim 70^{\circ} \mathrm{C}$ |
| Storage temperature range | Washable by "0" ring |
| Sealing | Approx. 0.26 g (A or B type in top setting) <br> Approx. 0.28 g (C type in top sefteing) <br> Approx. 0.62 g (Side setting type) |
| Net weight |  |

MECHANICAL CHARACTERISTICS

| No. of positions |  | 6, 10, 16 |
| :---: | :---: | :---: |
| Adjustment torque |  | $20 \mathrm{mN} \cdot \mathrm{m}\{204 \mathrm{gf} \cdot \mathrm{cm}\}$ maximum |
| Stepping angle |  | $60^{\circ}$ (6 positions) <br> $36^{\circ}$ (10 positions) <br> $22.5^{\circ}$ (16 positions) |
| Solderability | $\mathrm{Sn}-\mathrm{Pb}$ | $235 \pm 5^{\circ} \mathrm{C}, 2 \pm 0.5 \mathrm{~s}$ |
|  | Au | $245 \pm 3^{\circ} \mathrm{C}, 2 \sim 3 \mathrm{~s}$ |
| Soldering heat | $\mathrm{Sn}-\mathrm{Pb}$ | $260 \pm 5^{\circ} \mathrm{C}, 10 \mathrm{~s}$ |
|  | Au | Reflow : $255^{\circ} \mathrm{C}$ (Peak temperature) (Please refer to the profile below) Flow : $260 \pm 3^{\circ} \mathrm{C}, 5 \sim 6 \mathrm{~s}$, two times maximum Manual soldering : $350 \pm 10^{\circ} \mathrm{C}, 3 \sim 4 \mathrm{~s}$ |
| Shear (adhesion) |  | $5 \mathrm{~N}\{0.51 \mathrm{kgf}\}, 10 \mathrm{~s}$ |
| Substrate bending |  | Width 90 mm , bend $3 \mathrm{~mm}, 5 \mathrm{~s}, 1$ time |
| Pull-off strength |  | $5 \mathrm{~N}\{0.51 \mathrm{kgf}\}, 10 \mathrm{~s}$ |

## ELECTRICAL CHARACTERISTICS

| Contact rating |
| :--- | :---: |
| Non-switching |
| Switching |
| Minimum |$\quad$| DC50 V 100 mA |
| :---: | :---: |
| DC5 V 100 mA |
| DC20 mV $1 \mu \mathrm{~A}$ |

\{ \}: Reference only

Reflow profile for soldering heat evaluation


Reflow : two times maximum

## $\square$ OUTLINE DIMESIONS

- S-7010A, S-7010EA (Real code)
- S-7030A, S-7030EA (Complementary code)

Unless otherwise specified, tolerance: $\pm 0.3$ (Unit: mm)

- S-7050A, S-7050EA (Real code)
- S-7070A, S-7070EA (Complementary code)

- S-7050B, S-7050EB (Real code)
- S-7070B, S-7070EB (Complementary code)

- S-7050C, S-7050EC (Real code)
- S-7070C, S-7070EC (Complementary code)



## ■ OUTLINE DIMESIONS

- S-7011A, S-7011EA (Real code)
- S-7031A, S-7031EA (Complementary code)

- S-7011C, S-7011EC (Real code)
- S-7031C, S-7031EC (Complementary code)


Unless otherwise specified, tolerance: $\pm 0.3$ (Unit: mm)

- S-7051A, S-7051EA (Real code)
- S-7071A, S-7071EA (Complementary code)



## OUTLINE DIMESIONS

- S-7060A, S-7060EA (Real code)

Unless otherwise specified, tolerance: $\pm 0.3$ (Unit: mm)

- S-7060B, S-7060EB (Real code)


RECOMMENDED P.C.B. PAD OUTLINE DIMENSIONS
<Top setting>

- A type

<Side setting>
- A type

- B type

- B type



## S-7000 <br> ROTARY CODED SWITCHES (SMD)

## SOLDERING CONDITIONS

- Soldering iron

Manual soldering
Soldering shall be done at $350{ }^{\circ} \mathrm{C}$ (leadfree : $380^{\circ} \mathrm{C}$ ) for 3 seconds (max.).

$\mathrm{Tp} \leqq 260^{\circ} \mathrm{C}$ (Peak temperature)

- Infrared reflow soldering

$\mathrm{Tp} \leqq 240^{\circ} \mathrm{C}$ (Peak temperature)
$\mathrm{Tm}=180^{\circ} \mathrm{C}$ (Melting point temperature) $\mathrm{tm} \leqq 10 \mathrm{~s}$ (Melting time)

Flow soldering (Lead-free)

$\mathrm{Tp} \leqq 260^{\circ} \mathrm{C}$ (Peak temperature)

- Infrared reflow soldering (Lead-free)


Reflow : two times maximum

Recommended profile for Lead-free soldering

## PACKAGING SPECIFICATIONS

<Taping packaging specifications>

- Taping version is packaged in 500 pcs. per reel.

Orders will be accepted for units of 500 pcs., i.e., $500,1000,1500$, pcs., etc.

- Taping version is boxed with one reel ( 500 pcs.).

Maximum number of consecutive missing pieces $=2$
Leader length and reel dimension are shown in the diagrams below:

- Embossed tape dimensions

Reel dimensions (Unit: mm)
(Conforms to JIS C 0806-3)
(In accordance with EIAJ ET-7200A)



- S-70 $\square \square$ TA, S-70 $\square \square$ ETA
<Top setting>

- S-70 $\square \square$ TB, S-70 $\square \square$ ETB < Top setting >

<Side setting>

<Tray packaging specifications>
- Tray version is packaged in 50 pcs. per tray. Orders will be accepted for units of 50 pcs., i. e., 50, 100, 150 pcs. etc.
- Tray version is boxed with 10 trays.
<Vinyl pack specifications>
- The smallest unit of bulk in vinyl bag packaging is 10 pcs. per pack. Orders will be accepted for unit of minimum 10 pcs., i.e., 10, 20, 30 pcs., etc.
- Boxing of bulk in vinyl bags (top setting type) is performed with 50 pcs. (standard 200 pcs.) per box. Only that side setting type is 100 pcs. (standard 200 pcs.) per box.

